



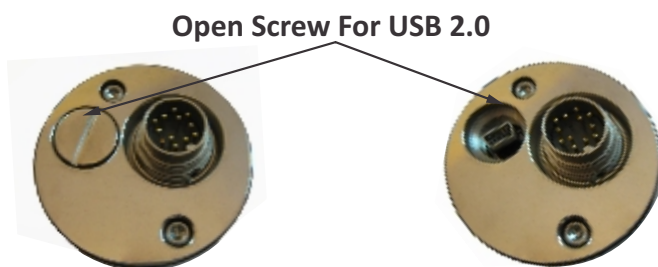
Highly Accurate Non-contact Pyrometer With Analog Output and Digital Interface C € 400°C to 2500°C

AST AL514 model provides the advantage of non-contact temperature measurement of glass surfaces and quartz surfaces. AST AL514 is designed for easy integration into standard 4 wire system. This format combines the high accuracy of digital signal processing with the simple connection. The AST AL514 pyrometer is used for target temperature ranging from 400°C to 2500°C. The electronic assembly is protected by IP65 rugged stainless steel housing.

AST AL514 is provided with USB 2.0 connector with cable. The pyrometer can be powered through USB port. In this case no external power supply is required (+24V DC requires for operation of analog output, laser on and RS-232 / RS-485 output).

Application

- In glass hardening & bending.
- Temperature measurement of float glass.



AST AL514



Standard Scope of Supply

AST AL514 with laser targeting light or through the lense sighting, USB output, USB Cable, 5M Connection Cable Head, 1.5M Communication Cable.

Features

- Highly Accurate due to digital linearization of the output
- Four wire form with analog output 4 to 20mA or 0 to 20mA or 0 to 10V
- Serial communication RS-232 or RS-485
- Response time 60 ms
- Very good stability

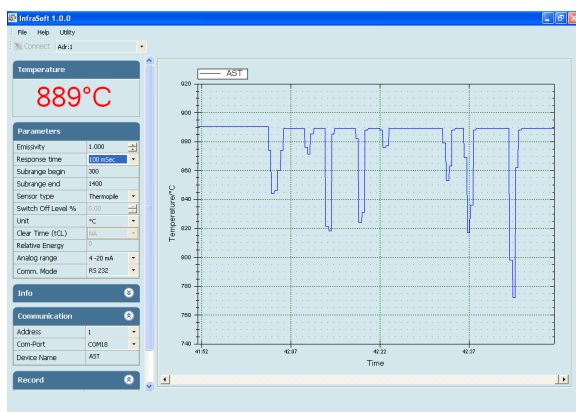
Model	AST AL514
Temperature Range (Analog sub range adjustable)	400°C to 2500°C
Emissivity Range	0.2 1 adjustable
Spectral Range, μm	5.14 μm
Photodetector Type	Thermopile
Response Time	60msec
Accuracy (at ambient temp. $23 \pm 5^\circ\text{C}$) $\epsilon = 1$, response time 1 sec.	< 500°C accuracy is 1.5% of temperature reading ≥ 500°C accuracy is 1% of temperature reading (The instrument must be at a constant ambient temperature for a minimum of 25-30min)
Repeatability	0.3 % of reading in $^\circ\text{C} + 1^\circ\text{C}$ (whichever value is greater . The instruments must be at a constant ambient temperature for a minimum of 25-30 min. In Power on Condition)
Distance to Spot size Ratio	50 : 1
Digital output	USB 2.0, RS-232 or RS-485 (Isolatewd)(User Selectable)
Analog output	4-20 mA or 0-20 mA or 0-10 V User selectable
Power	24V DC
Sighting	Laser pilot Light or through the lens sighting.
Laser Power	<1m W
Protection class	IP65
Operating temperature range	0°C to 70°C, 0°C to 200°C (with cooling jacket)
Isolation	Power supply and digital output and analog output are galvanically isolated against each other.
Storage temperature	-20°to 70°C
Dimensions/Weight	Dia.= $\varnothing 49.5\text{mm}$; Length= 118mm / Weight= 0.6 kg
Adjustable Parameters via software	Emissivity, Analog output, Address, Response time, Peak picker, Analog Output sub range

Note:

After power supply initialization, keep pyrometer under stable temperature condition for 25-30 minutes for to get above stated accuracy & resolution.

Laser should be used only for targeting purpose. In normal measuring laser should be turned off to get correct measurement.

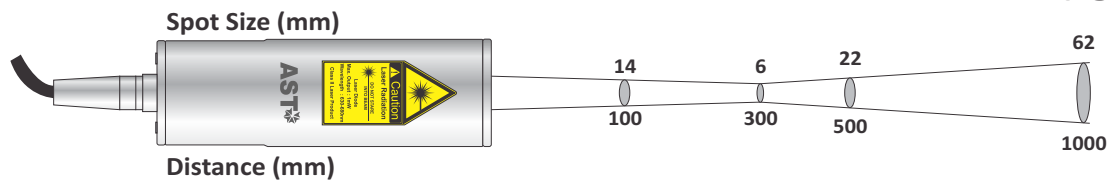
Software “Infrasoft”



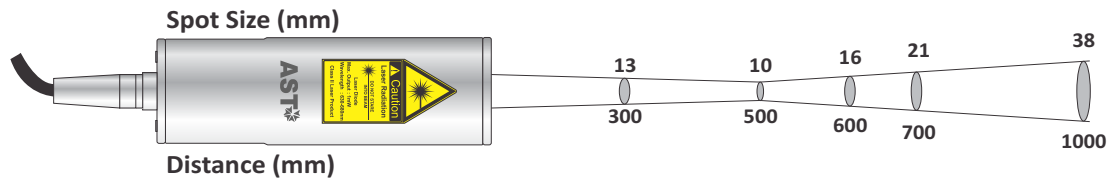
- ❖ Emissivity setting
- ❖ Response time setting
- ❖ Peak picker setting
- ❖ On-line or Off-line graphs
- ❖ Analog output Sub range
- ❖ Data logging

Optics 300

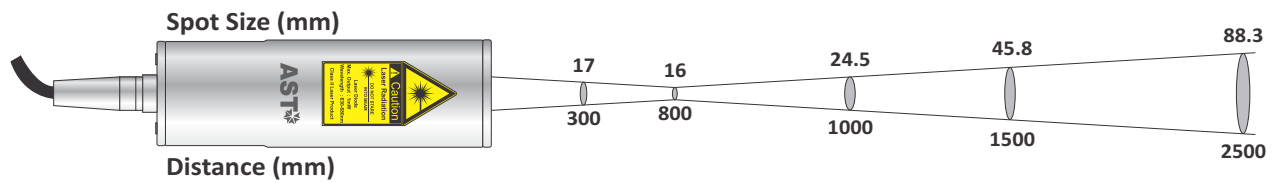
FOV 50 : 1



Optics 500



Optics 800

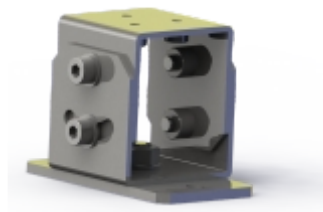


Accessories

Water Cooling Jacket with Adjustable Flange
(Reference no: 8000-02 for PL)
(Reference no: 8000-06 for TL)



Adjustable Mounting Stand
(Reference no: 8000-07)



Air Purge Unit
(Reference no: 8000-04)



Adjustable Mounting Support
(Reference no: 8000-05)



Display & Parameterizer P-120
(Reference no: 9001-01)



Converter RS-232 ↔ RS-485
(Reference no: 9000-03)

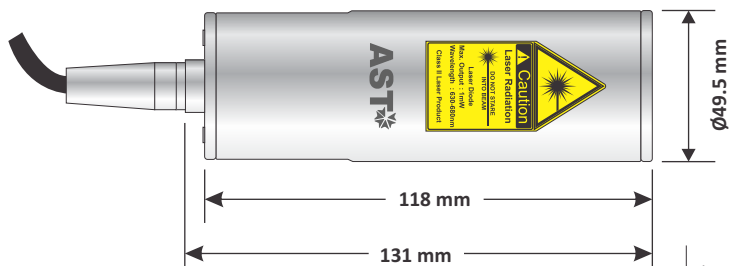


Power Supply Unit
(Reference no: 9000-02)

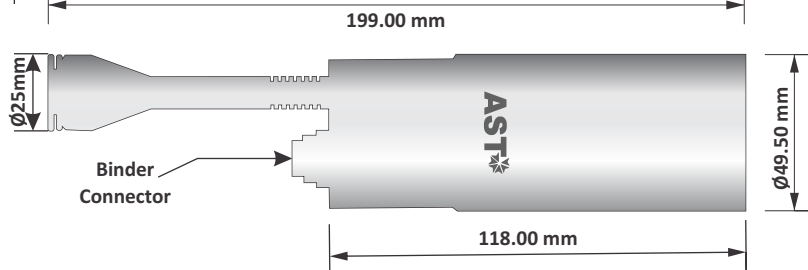


Temperature Indicator
(Reference no: 9000-01)

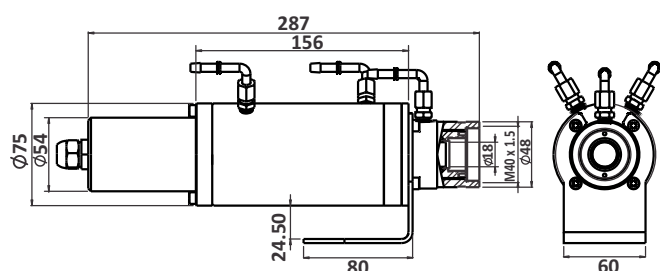




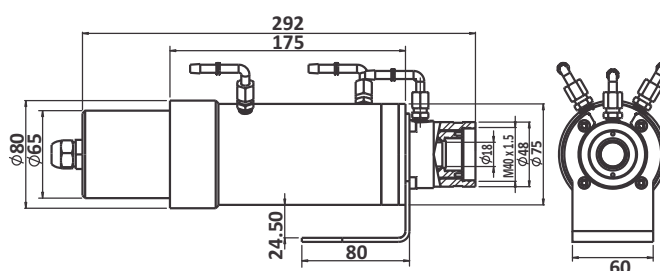
AST AL514 PL



AST AL514 TL

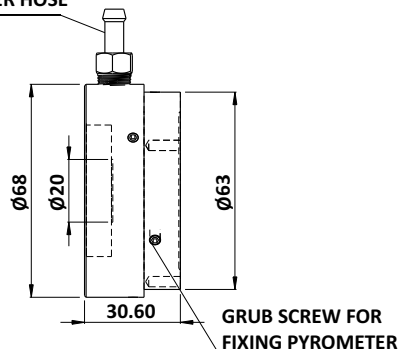


Water Cooling Jacket with Adjustable Flange PL
(Reference no: 8000-02)

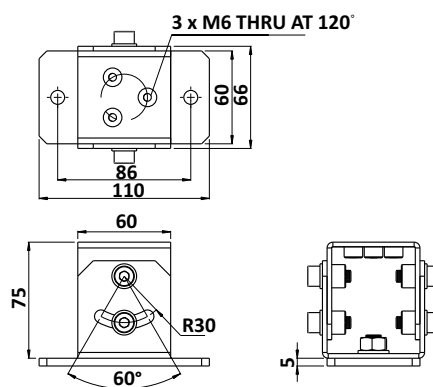


Water Cooling Jacket with Adjustable Flange TL
(Reference no: 8000-06)

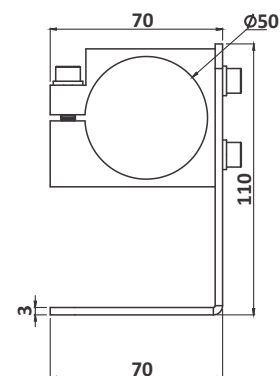
FOR 6 mm INSIDE
DIAMETER HOSE



Air Purge Unit
(Reference no: 8000-04)



Adjustable mounting stand
(Reference no: 8000-07)



Mounting Clamp
(Reference no: 8000-05)



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